

Fig 1

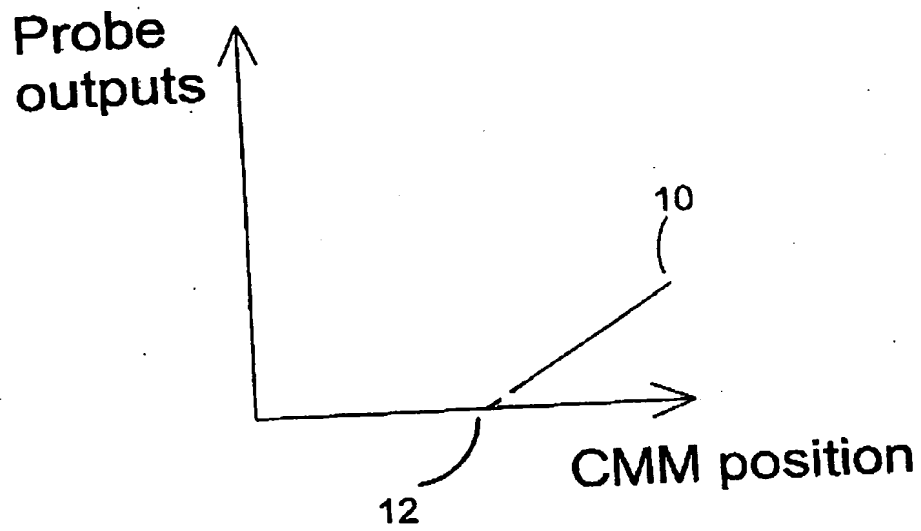


Fig 2
(PRIOR ART)

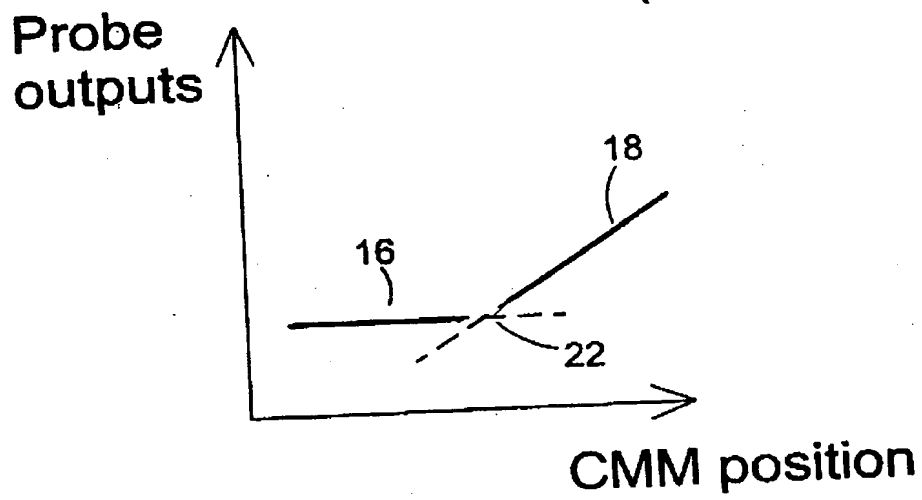


Fig 3

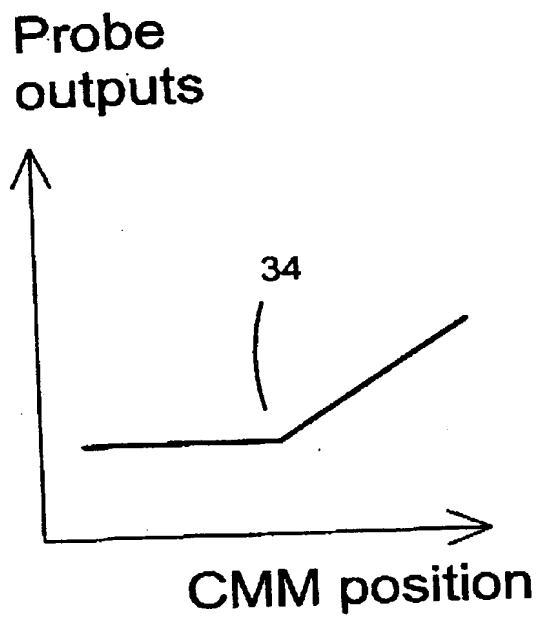
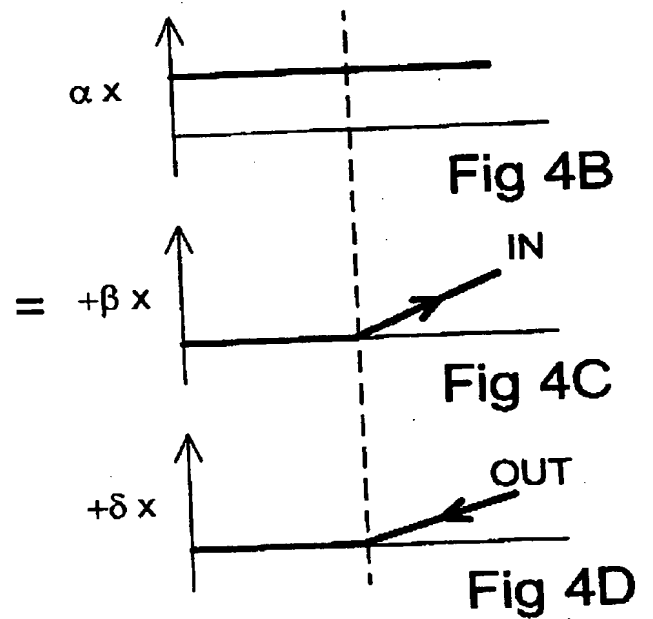


Fig 4A



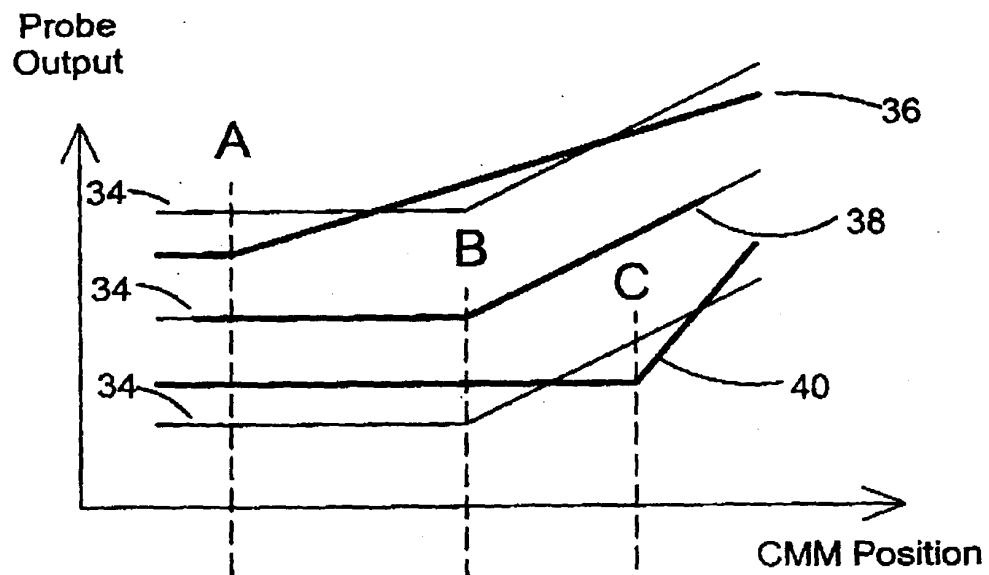


Fig 5

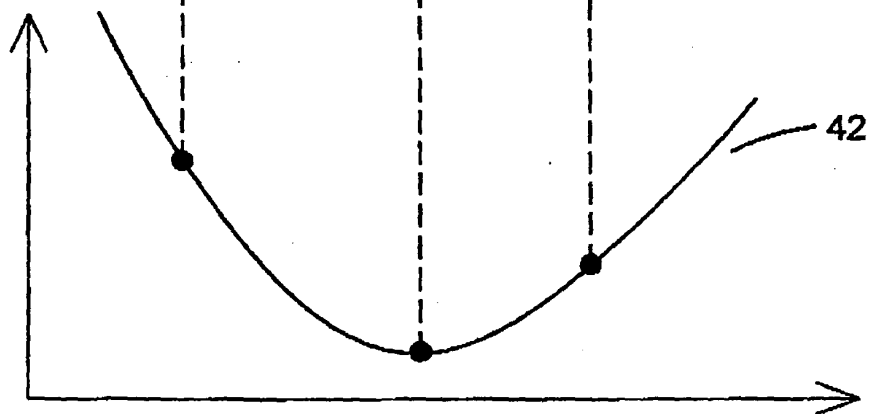


Fig 6

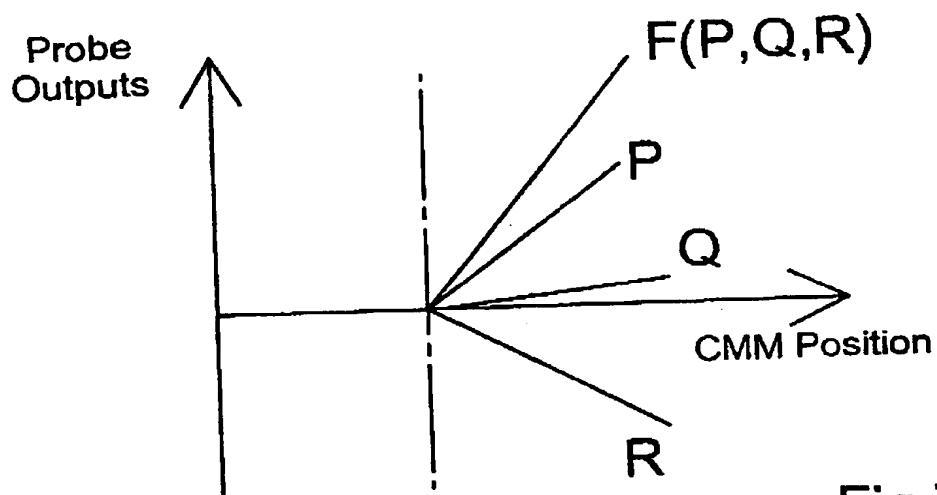
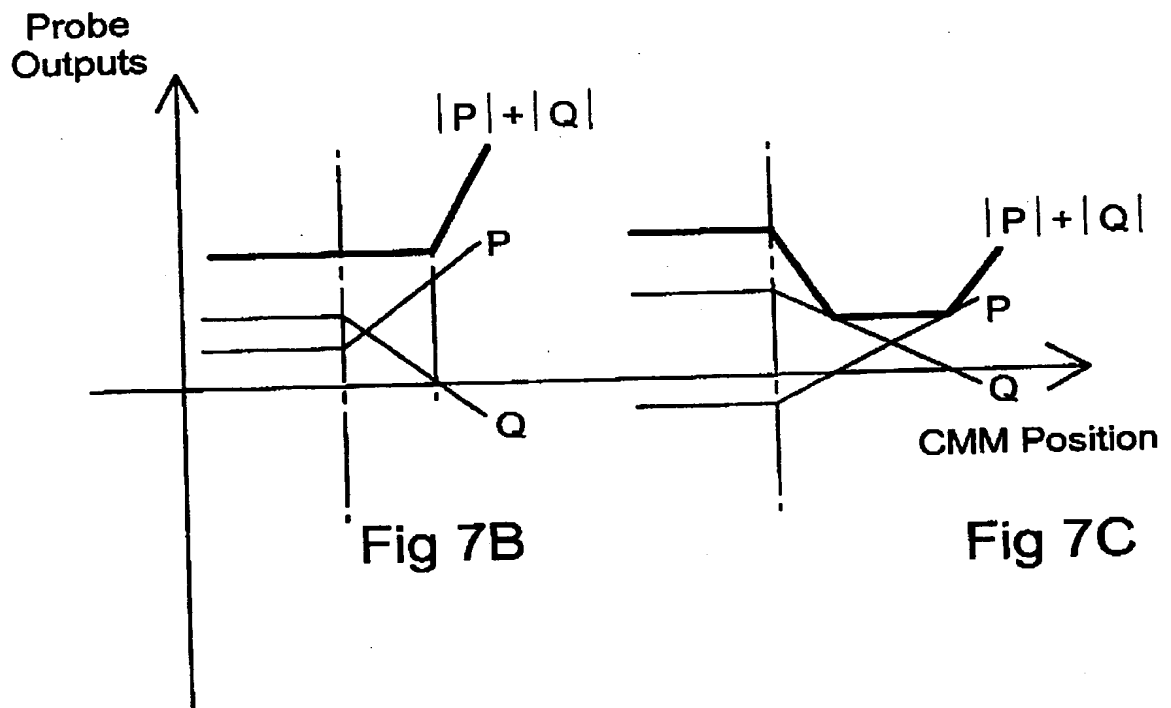


Fig 7A



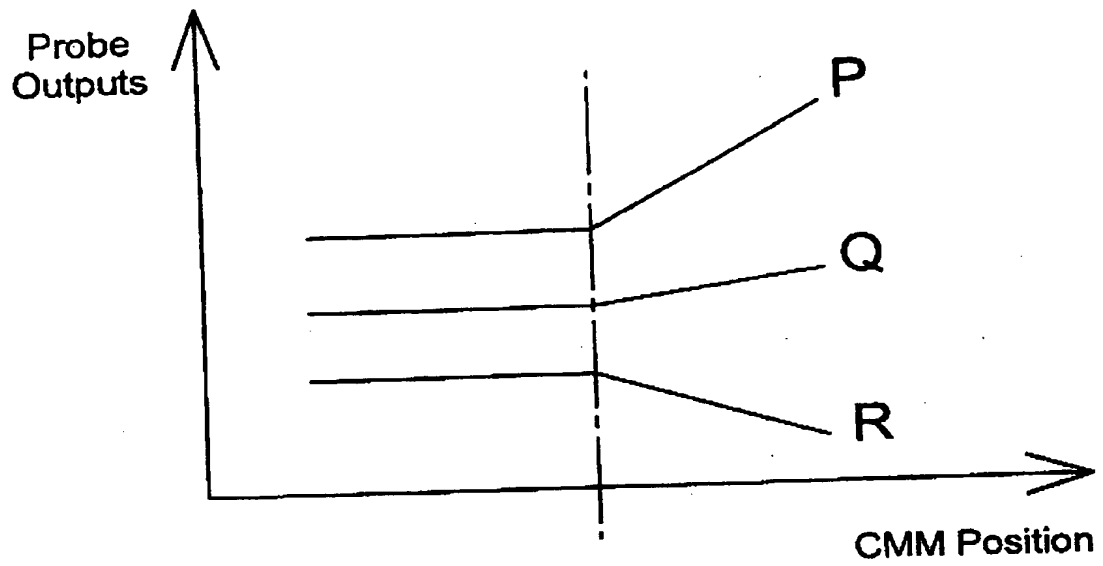


Fig 8

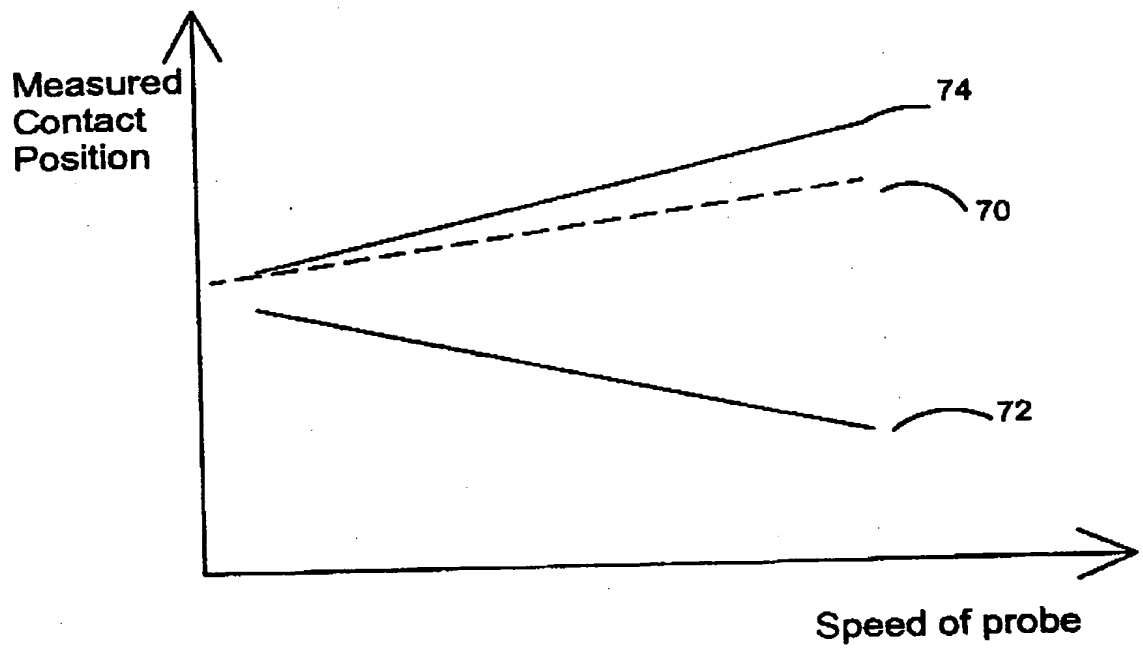
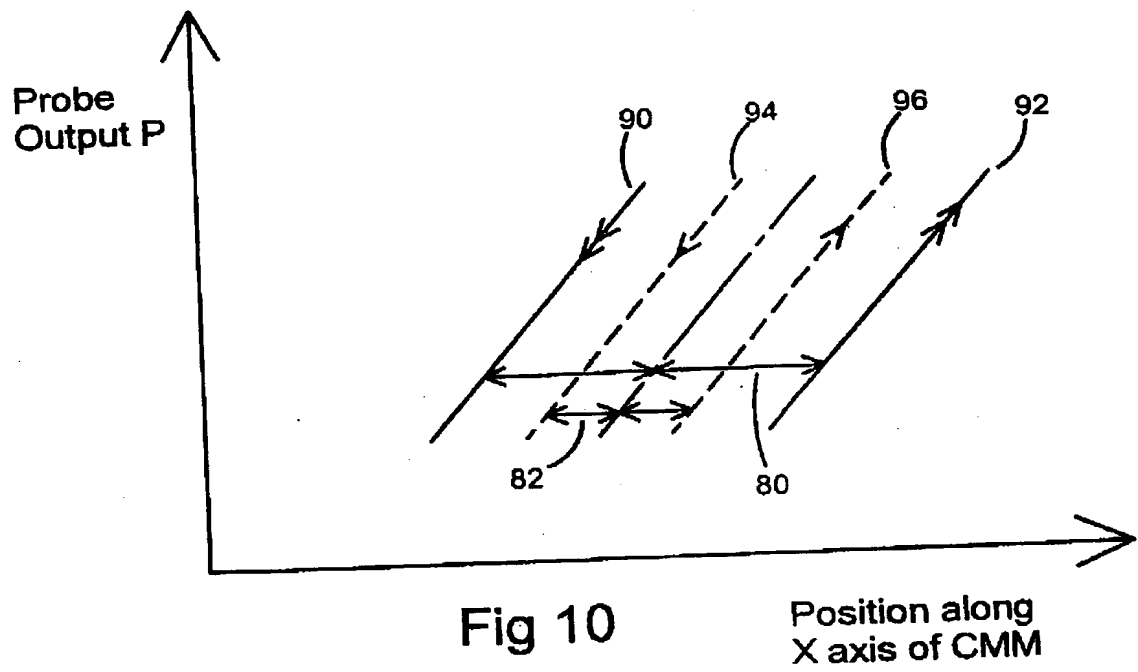


Fig 9



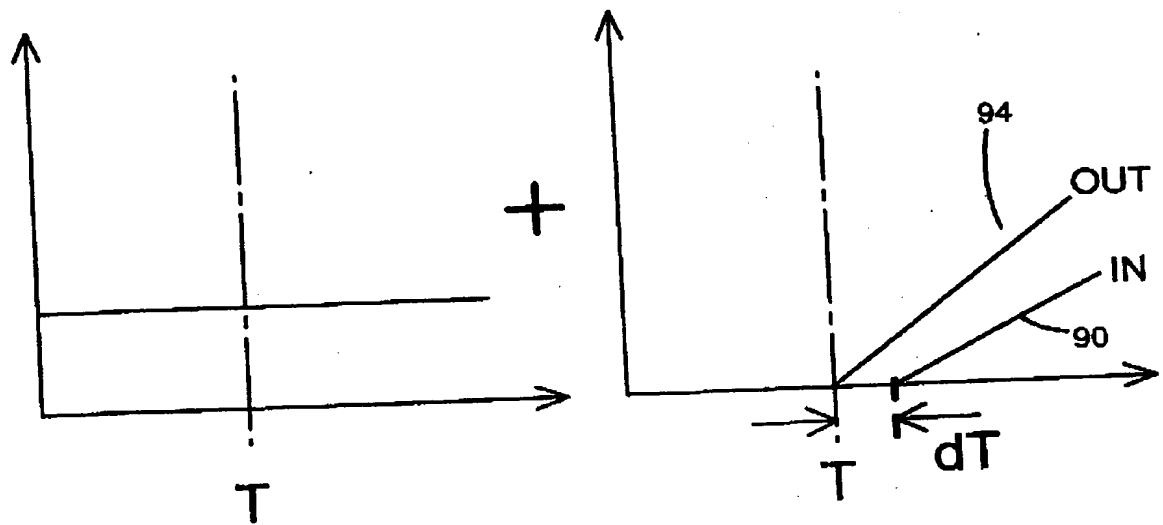
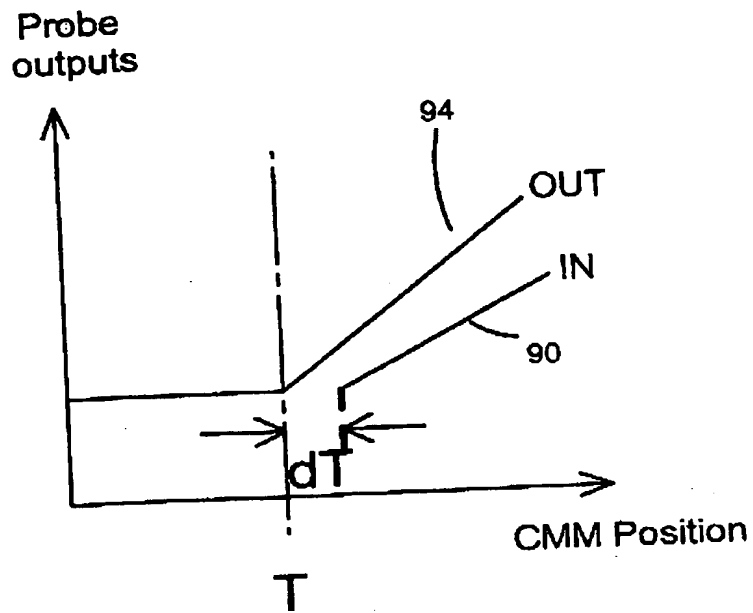


Fig 11

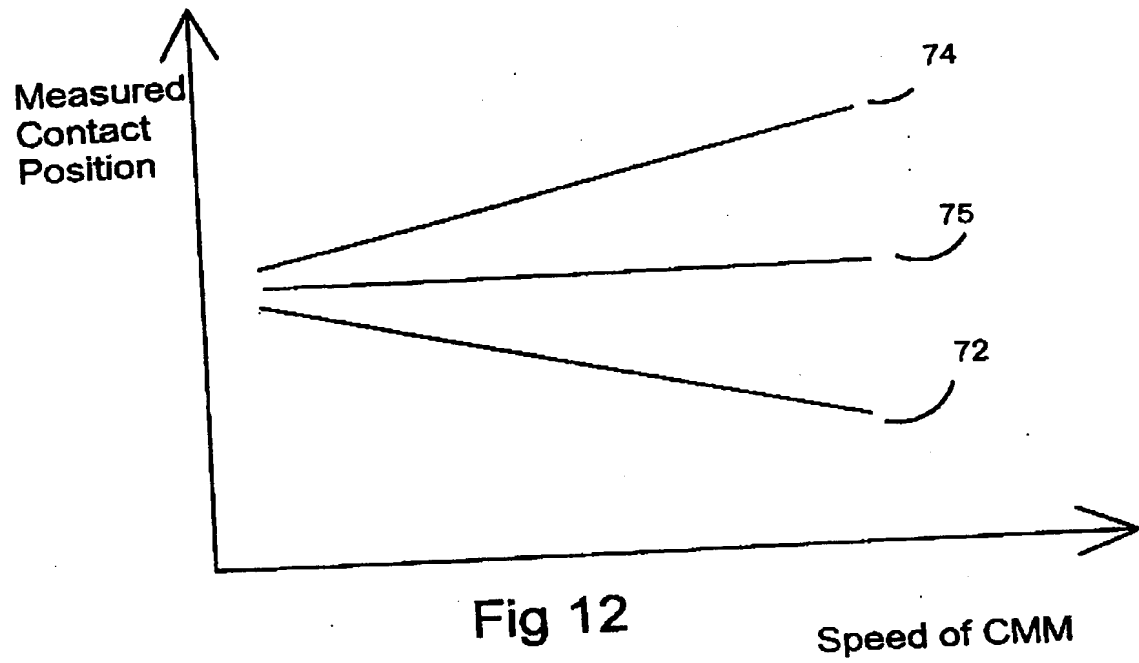


Fig 12

Speed of CMM